



## Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™Double Coated Tapes: 340 Adhesive 466, 466XL, 9456, 9824, 9828HL, 9828PC;  
350 Adhesive 3028EK, 9500B, 9500PC; 375 Adhesive 9086, 9087, 9088 & 9088FL

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes Division  
Industrial Adhesives and Tapes Division

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 06/25/10

**Supersedes Date:** 05/28/10

**Document Group:** 27-4997-6

**Product Use:**

Specific Use: Bonding  
Intended Use: Industrial use

### SECTION 2: INGREDIENTS

**Ingredient**

Acrylic Adhesive Polymer  
Polyester Film Carrier  
Paper or Film Liner or Liners

**C.A.S. No.**

Trade Secret  
25038-59-9  
Mixture

**% by Wt**

70 - 100  
25 - 50  
Not Applicable

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Clear Adhesive on Polyester Film Carrier, Paper or Film Liner. Minimal odor.

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** The environmental properties of this product present a low environmental hazard. This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

No health effects are expected.

**Skin Contact:**

No health effects are expected.

**Inhalation:**

No health effects are expected.

**Ingestion:**

No health effects are expected.

### 3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance does not leach metals or other RCRA (Resource Conservation and Recovery Act) listed TCLP (Toxic Characteristic Leaching Procedure) hazardous substances at concentrations that would make the product a hazardous waste.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** No need for first aid is anticipated.

**Skin Contact:** No need for first aid is anticipated.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

**Autoignition temperature**

*Not Applicable*

Flash Point

*Not Applicable*

Flammable Limits - LEL

*Not Applicable*

Flammable Limits - UEL

*Not Applicable*

## 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** No unusual fire or explosion hazards are anticipated.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Personal precautions

Using appropriate and recommended personal protective equipment, sweep up the spilled material.

### Environmental procedures

Not applicable.

### Clean-up methods

Collect as much of the spilled material as possible.

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid prolonged or repeated skin contact. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

### 7.2 STORAGE

Not applicable.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

#### 8.2.2 Skin Protection

Avoid prolonged or repeated skin contact.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Not applicable.

### 8.3 EXPOSURE GUIDELINES

None Established

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### Odor, Color, Grade:

Clear Adhesive on Polyester Film Carrier, Paper or Film Liner.  
Minimal odor.

#### General Physical Form:

Solid

#### Autoignition temperature

Not Applicable

#### Flash Point

Not Applicable

#### Flammable Limits - LEL

Not Applicable

#### Flammable Limits - UEL

Not Applicable

#### Boiling point

Not Applicable

#### Density

Not Applicable

#### Vapor Density

Not Applicable

#### Vapor Pressure

Not Applicable

#### Specific Gravity

0.8 - 1.2

#### pH

Not Applicable

#### Melting point

Not Applicable

#### Solubility in Water

Nil

#### Evaporation rate

Not Applicable

#### Percent volatile

Not Applicable

#### Viscosity

Not Applicable

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

#### Materials and Conditions to Avoid:

##### 10.1 Conditions to avoid

None known

## 10.2 Materials to avoid

None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

## Hazardous Decomposition or By-Products

### Substance

Hydrocarbons  
Carbon monoxide  
Carbon dioxide

### Condition

During Combustion  
During Combustion  
During Combustion

**Hazardous Decomposition:** Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### **NFPA Hazard Classification**

**Health:** 0 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### **Revision Changes:**

Section 1: Product name was modified.

Page Heading: Product name was modified.

Section 6: Environmental procedures heading was added.

Section 6: Personal precautions heading was added.

Section 6: Clean-up methods heading was added.

Section 6: Release measures heading was deleted.

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