

Scotch® Industrial Box Sealing Tape 371



Technical Data

March, 2005

Product Description

Scotch® Box Sealing Tape 371 is an industrial packaging tape used for box sealing, splicing, recoupage and other packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

Construction

Backing	Adhesive	Colors
Biaxially oriented polypropylene	Pressure sensitive hot melt rubber-resin	Blue, clear, green, orange, red, tan, and yellow

Typical Physical Properties*

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

EFFECTIVE THRU 6/30/2005

		ASTM Test Method
Adhesion to Steel:	45 oz./in. width (44 N/100 mm width)	D-3330
Tensile Strength:		
Machine Direction:	22 lbs./in. width (385 N/100 mm width)	D-3759
Cross Direction:	44 lbs./in. width (771 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Tape Thickness:	1.9 mil (0.048 mm)	D-3652
Holding Power:	2,000 minutes	D-3654

*Based on limited production. As sufficient production data is gathered, a revised data sheet will be issued.

Features

- Adheres instantly to a variety of surfaces.
- Edge tear and split resistance.
- Good adhesion to fiberboard.
- Roll to roll consistency increases productivity for improved unit costs.
- Complies with the environmental considerations of ASTM D 1974-92.

Available Sizes

Standard Widths:	36 mm, 42 mm, 48 mm, 72 mm
Core Size (ID):	3 in.
Lengths:	50 m, 100 m, 914 m, 1500 m, 1828 m

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Application Techniques An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® Box Sealing Tape 371 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm. Once applied, Scotch® Tape 371 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage Conditions Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Product Use All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

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ISO 9001:2000

This product was manufactured under a quality system registered to ISO 9001:2000 standards.

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