



Polyester/Silicone Tape (Temporary)

851ST

Technical Data

January 2007

Product Description 3M™ Polyester/Silicone Tape 851 ST is a polyester tape with a silicone adhesive designed for powder coating and other high temperature masking applications.

Production Construction	Backing	Adhesive	Color	Standard Roll Length
	Polyester film	Silicone	Green	50m

Typical Physical Properties *Notes: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.*

	ASTM Testing Method	
Adhesion to Steel:	30 oz./in. width (33 N/100 mm)	D-3330,
Tensile Strength at Break:	23 lbs./in. width (403 N/100mm)	D-3759
Elongation at Break:	80%	D-3759
Backing Thickness:	1.0 mil (0.025 mm)	D-3652
Total Tape Thickness:	2.4 mils (0.060 mm)	D-3652
Temperature Use Range:	Removes cleanly and remains flexible after 30 min, 425°F(218°C)	

Features

- Abrasion, chemical and thermal resistant.
- Removes cleanly from stainless steel after 30 min at 425°F(218°C)
- Higher heat resistance as compared with acrylics.
- Easy and clean removability.

Generation Information • Not recommended to exceed one year of storage under normal conditions at 23°C and 50%R.H.

Application Ideas
<ul style="list-style-type: none"> • Masking edges of overlap seams in metal bonding process where the excess epoxy(“flash”) flows onto the tape. Clean-up is complete when the tape is removed. • Protective overall mask on panels subject to mild caustic or acid bath etching and to prevent scratches during handling prior to bonding operations. • Holding of parts or vacuum bags during bonding operation. • Mask for metal in acid or caustic chemical milling baths. • Paint mask for areas subject to high temperature bake cycles. • Splicing of silicone liners and papers. • Splicing of films subject to high temperatures.

3MTM Polyester/Silicone Tape

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For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-251-8634. Address correspondence to: 3M Electronics Markets Materials Division, Building 810, 222 Tianlin Road, Shanghai, China 200233. Our telephone number is +86-21-22105335

Product Use

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